

TIR600-16 series High Performance Electric & Thermal Conductive Interface Material

Made from natural graphite, TIR600-16 series thermal interface materials are designed for use in applications requiring low contact resistance and high thermal conductivity. TIR600-16 series material is offered in a variety of through thickness thermal conductivities, available in roll or die-cut form and laminated with plastics and adhesives.

An economical thermal interface material. TIR600-16 series products will not dry out and no outgassing occurs under vacuum conditions. The conformability of TIR600-16 series materials optimizes thermal properties and ensures excellent contact is maintained for the life of the assembly.

Product Identification For example: TIR610-16-A1		Typical Applications Include: <ul style="list-style-type: none"> - Thermal interfaces - Chip burn-in - Chip testing fixtures - DC-to-DC converters - CPU modules - Microprocessors - Hot and Cold plates 																				
<table style="width: 100%; border-collapse: collapse;"> <tr> <td style="text-align: center; width: 15%;">TIR</td> <td style="text-align: center; width: 15%;">6</td> <td style="text-align: center; width: 15%;">10</td> <td style="text-align: center; width: 15%;">-</td> <td style="text-align: center; width: 15%;">16</td> <td style="text-align: center; width: 15%;">-</td> <td style="text-align: center; width: 15%;">A1</td> </tr> <tr> <td style="text-align: center;">↓</td> <td style="text-align: center;">↓</td> <td style="text-align: center;">↓</td> <td></td> <td style="text-align: center;">↓</td> <td></td> <td style="text-align: center;">↓</td> </tr> <tr> <td style="border: 1px solid red; padding: 2px;">Market</td> <td style="border: 1px solid red; padding: 2px;">Product Number</td> <td style="border: 1px solid red; padding: 2px;">Thickness: 05-0.005" 10-0.010"</td> <td style="border: 1px solid red; padding: 2px;">Thermal Conductivity 16 - 16.0W/m-K</td> <td colspan="3" style="border: 1px solid red; padding: 2px;">Adhesive: A1-Adhesive on one side A2-Adhesive on two side P1-Plastic on one side</td> </tr> </table>	TIR		6	10	-	16	-	A1	↓	↓	↓		↓		↓	Market	Product Number	Thickness: 05-0.005" 10-0.010"	Thermal Conductivity 16 - 16.0W/m-K	Adhesive: A1-Adhesive on one side A2-Adhesive on two side P1-Plastic on one side		
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Grade Dimension and Coating Options		
Product Name	TIR600 -16 series	
Grade	TIR605-16	TIR610-16
Thickness(in/mm)	0.005" (0.127mm)	0.010" (0.254mm)
Thickness Tolerance	+/- 10%	+/- 5%
Material	Natural Graphite with Polymer Additive	
Typical Thermal Conductivity (Through Thickness) ²	16.0W/m-K	
Typical Thermal Conductivity (In-Plane) ³	120W/m-K	
Tensile Strength(ASTM F-152)	215psi (1400kpa)	270psi (1800kpa)
Thermal Resistance (in ² °C/W) @100psi	0.029 in ² °C/W	0.039 in ² °C/W
Length	No Maximum	
Coatings		
Plain(No Coatings)	Yes	
A1 (Adhesive on one side)	Yes	
A2 (Adhesive on two side)	Yes	
P1 (Plastic on one side)	Yes	
A1P1(Adhesive on one side, Plastic on one side)	Yes	
ES(Edge-Seal)	Yes	

1. Properties listed are typical and cannot be used as accept/reject specifications.
 2. Angstrom's Method
 3. ASTM D5470 Modified(at 110kPa/16pai/1.1bar)

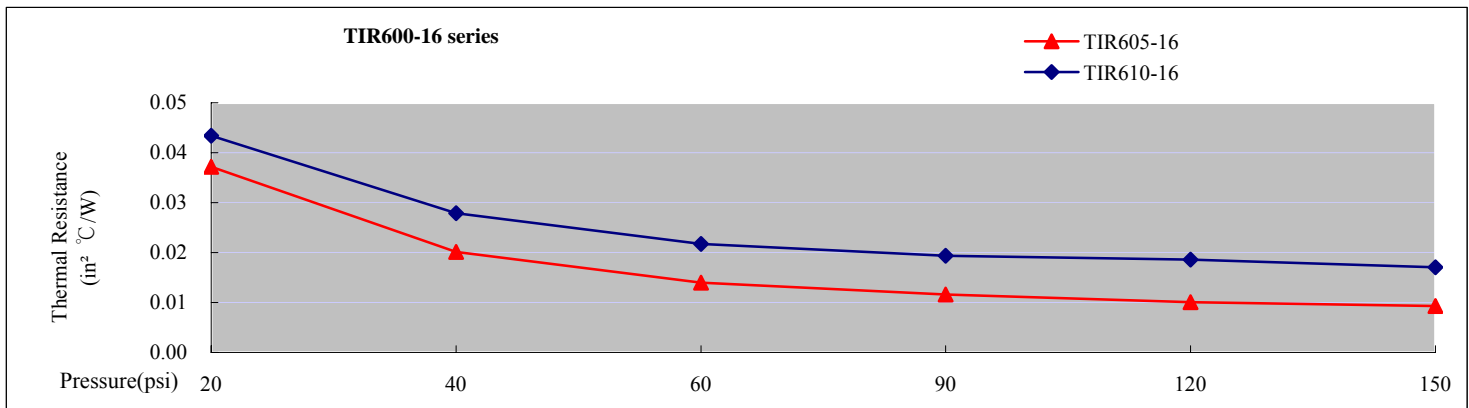
Typical⁴ Properties

What are the performance characteristics of TIR600-16 series thermal interface materials?

TIR600 Series Natural Graphite:

- ❖ Thickness Tolerance +/- 5%(0.010"thick material,+/- 10%(0.005" thick material)
- ❖ Operating Temperature:-25 to 125°C (TIR600-16series)
- ❖ Coefficient of Thermal Expansion(In-Plane):-0.4 x10⁻⁶ m/m °C
- ❖ Coefficient of Thermal Expansion(Through Thickness): 27.0 x10⁻⁶ m/m °C
- ❖ Specific Heat: 711 J/kg °C
- ❖ Electrical Resistivity(In-Plane)⁵: 10μΩm
- ❖ Electrical Resistivity(Through Thickness):1500μΩm

Thermal Resistance v.Interface Pressure



4. Properties Listed are typical and cannot be used as accept/reject specifications

5. ASTM C611.4-Point Resistivity Test

6. ASTM D5470 Modified(at 110kPa/16psi/1.1bar),The total contact resistance of the coating replaces that of the natural graphite.

7. Adhesive Strength is based on a lap shear test (ASTM D3163) with material adhering to a glass plate.Note that the speed of peel from the release paper is directly related to adhesive strength. The higher the adhesive strength, the slower the peel speed from the release paper.

Canada:

3709 Pender St Burnaby B.C. Canada
TEL: +001-804-2998559
E-mail: sales@thermazig.com

China:

Zhanghe Industrial District, Hengli Town,
Dongguan City, Guangdong Province, China
TEL: +86-769-83791280
E-mail: sales_dg@thermazig.com

America:

113 Barksdale Professional Center
in the City of Newark, County of New Castle,
Zip code 19711, Delaware, USA

Taiwan:

1F No. 33-3, Nan-Shen Rd, Taipei City,
Taiwan, R.O.C.
TEL: +886-2-27838739
E-mail: sales_tw@thermazig.com

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